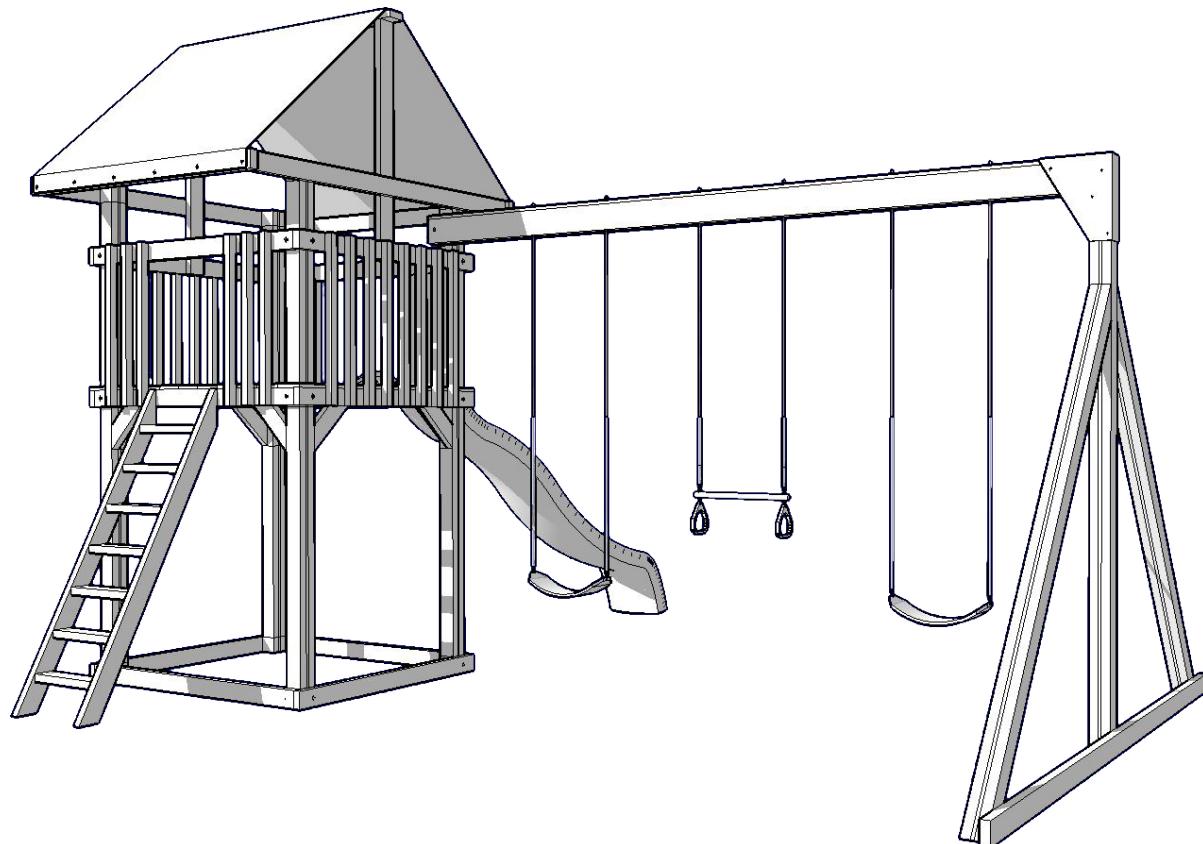




PLAYSET KIT



KIT ASSEMBLY INSTRUCTIONS

5840 County Road 201 ■ Millersburg, Ohio 44654
1.877.536.2276 ■ P: 330.893.3674 ■ F: 330.893.2814
www.jdmoutdoors.com

Kit Assembly Instructions

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Assembly Steps

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Scan QR Code for Kit Assembly Instructions Video



<https://jdmoutdoors.com/playsetkits>

GENERAL ASSEMBLY TIPS AND TROUBLESHOOTING DURING ASSEMBLY:

- Before you start assembling, make sure you have all the parts and necessary hardware by doing a quick inventory.
- **IMPORTANT:** On each step make sure all screws are sunk into the wood so no screw head is showing above the level surface of the wood. (This is a hazard to children)
- Each part should be marked with the part number or letter. (except hardware)
- All screw holes are predrilled.
- Make sure to have proper ladders available. Do not over reach.
- You will need at least (2) people for assembling this swing set.
- Do not rush and don't skip steps.
- If you run into any issues, you can reach our customer support by calling **877-536-2276**

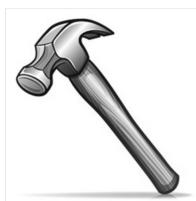


• TOOLS NEEDED FOR ASSEMBLY

DRILL/SCREW DRIVER



HAMMER



SQUARE BIT



STEP LADDER



IMPACT SOCKET ADAPTER



(SOCKETS NEEDED)
3/8, 7/16, 3/4



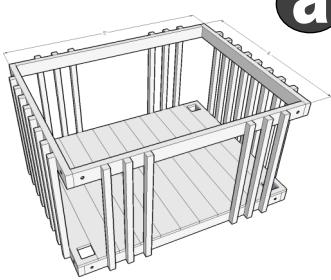
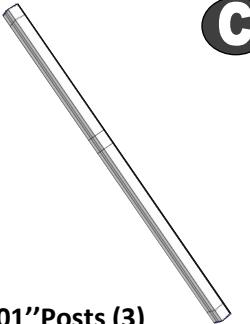
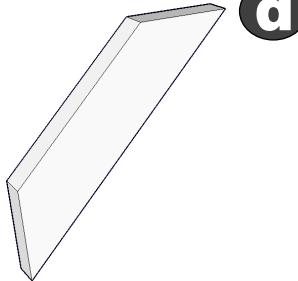
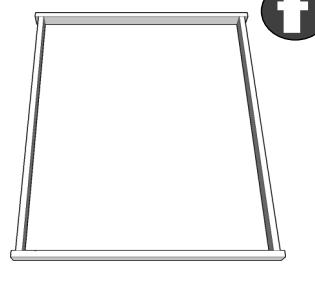
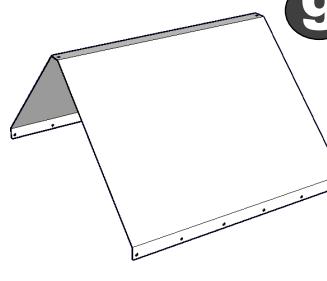
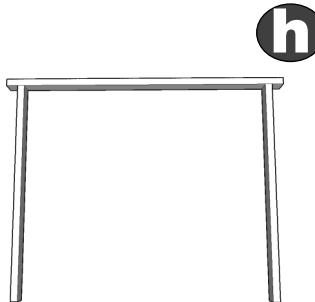
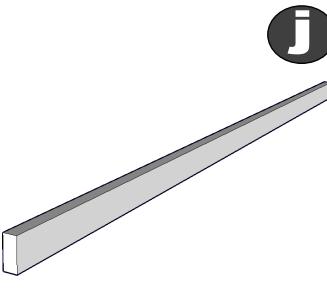
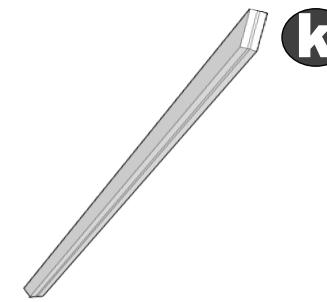
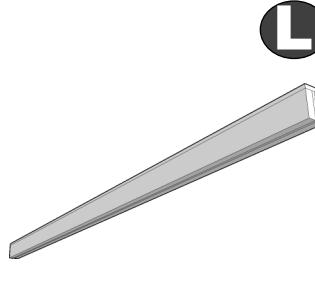
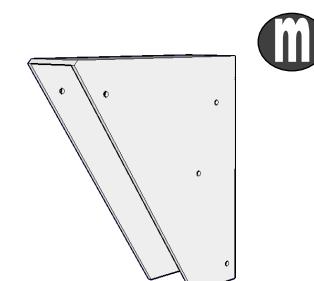
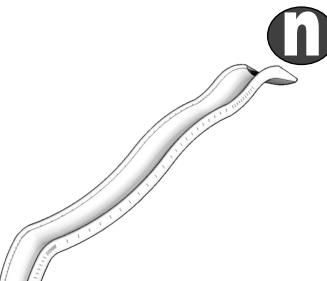
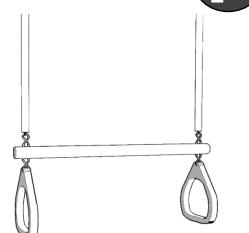
• HARDWARE LIST

PART NUMBER	QUANTITY	ITEM
B8	1	8" Bolt
L3	48	3" Lags
S2	84	2-1/2" Screws
S1	14	1-1/8" Screws
HW	1	Slide HW Pack
GA	4	Ground Anchors



JDM STRUCTURES
OUTDOORS

PARTS LIST

			
• Tower Platform	• Tower Base Ring	• 101'' Posts (3)	• Beam Post (1)
			
• Corner Braces (8)	• Ladder	• Tarp Roof Ring	• Tarp Roof
			
• Roof Peak	• 90'' 4x4 Support	• 115'' 2x4 Support	• 4x4 Braces (2)
			
• Swing Beam	• Beam Bracket	• 10' Wave Slide	• Belt Swings (2)
			
• Trapeze Bar	• Grab Handles (2)		



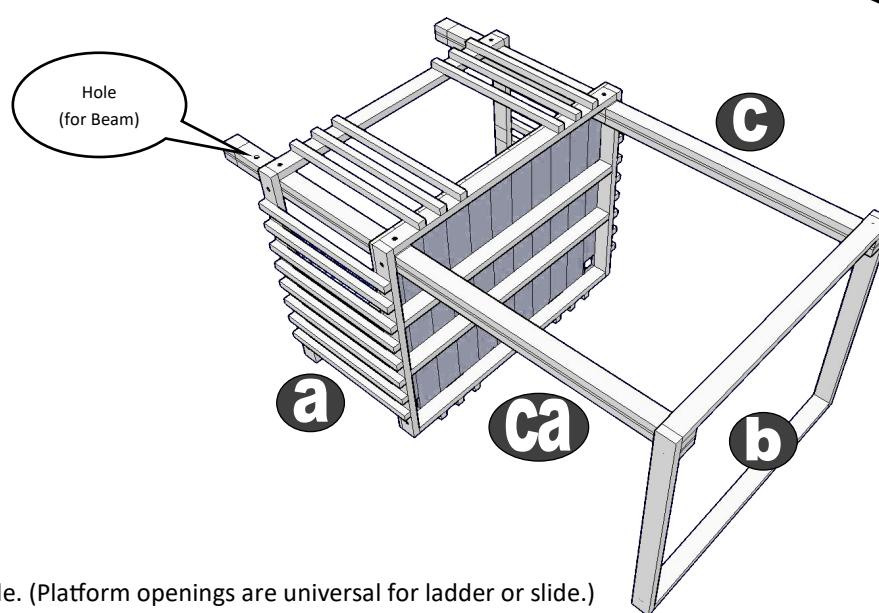
JDM STRUCTURES
OUTDOORS

• Tower Assembly / Platform & Posts

1

• **Hardware Needed**

- | | |
|-----------|--------------------|
| S2 | 2-1/2" Screws (24) |
| L3 | 3" lags (8) |

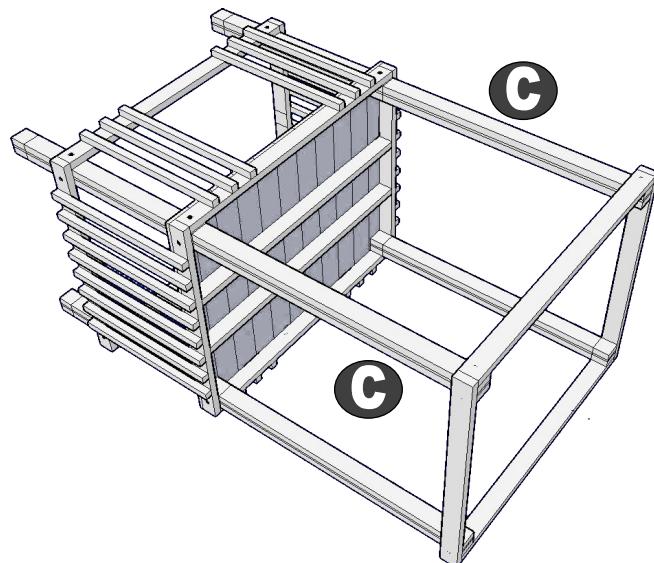


- Lay Tower Platform "a" on 5ft side. (Platform openings are universal for ladder or slide.)
- Attach 1-Beam post "ca" and 1-post "c" to Tower Platform with (4)-2-1/2" screws and (2)-3" Lags in each corner.
- Attach Tower Base Ring "b" with (4)-2-1/2" screws in each corner.

2

• **Hardware Needed**

- | | |
|-----------|--------------------|
| S2 | 2-1/2" Screws (24) |
| L3 | 3" lags (8) |



- Now lay tower on other 5ft side.
- Attach 2-4x4 posts "c" to Tower Platform "a" with (4)-2-1/2" screws and (2)-3" Lags in each corner.
- Attach second set of 4x4 post "c" to Tower Base Ring "b" with (4)-2-1/2" screws in each corner.



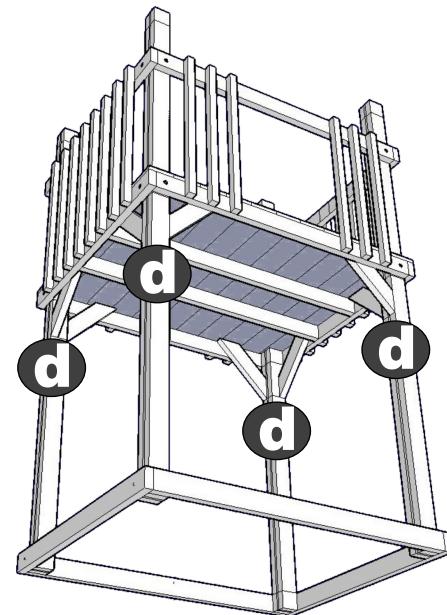
JDM STRUCTURES
OUTDOORS

• Support Braces / Ladder & Roof Ring

3

• **Hardware Needed**

S2	2-1/2" Screws (16)
L3	3" lags (8)

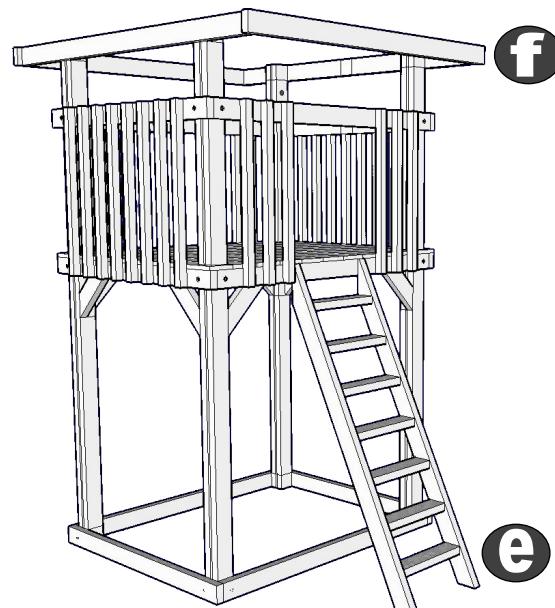


- Stand Tower upright.
- Attach (8) corner Braces "d" with (2)-2-1/2" screws and (1)-3" Lag per Brace.

4

• **Hardware Needed**

S2	2-1/2" Screws (8)
L3	3" lags (6)



- Attach Ladder "e" with (2)-3" Lags.
- Fasten the Grab Handles "q" to the tower platform with the bolts provided
- Attach Tarp Roof Ring "f" to top of 4x4 posts with (2)-2-1/2" screws and (1)-3" Lag in each corner.



JDM STRUCTURES
OUTDOORS

• Roof Assembly / Beam Triangle

5

• **Hardware Needed**

S2 2-1/2" Screws (8)

S1 1-1/8" Screws (14)

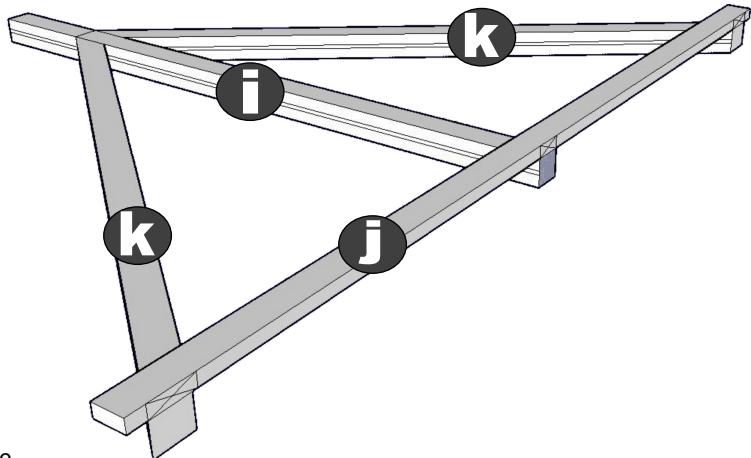
- Attach Tarp Roof "g" to Roof Ring with (6)-1-1/8" screws per side.
- Add Roof Peak piece "h" and push up until tight, then fasten with... (4)-2-1/2" screws per side.
- Fasten Tarp Roof "g" to Peak using (2)-1-1/8" screws from top down.



6

• **Hardware Needed**

L3 3" lags (10)



- Lay 90" 4x4 Support Post "I" on level surface.
- Attach 115" 2x4 Support "j" to 90" 4x4 Support Post "I" with (2)-3" Lags. (*Keep bottom flush*)
- Add (2) 93-1/2" 4x4 Braces "k" with (2)-3" Lags per Brace. (*Keep bottom flush*)
- Attach Braces at the top with (2)-3" lags per brace (*Support post is marked where braces go*)



JDM STRUCTURES
OUTDOORS

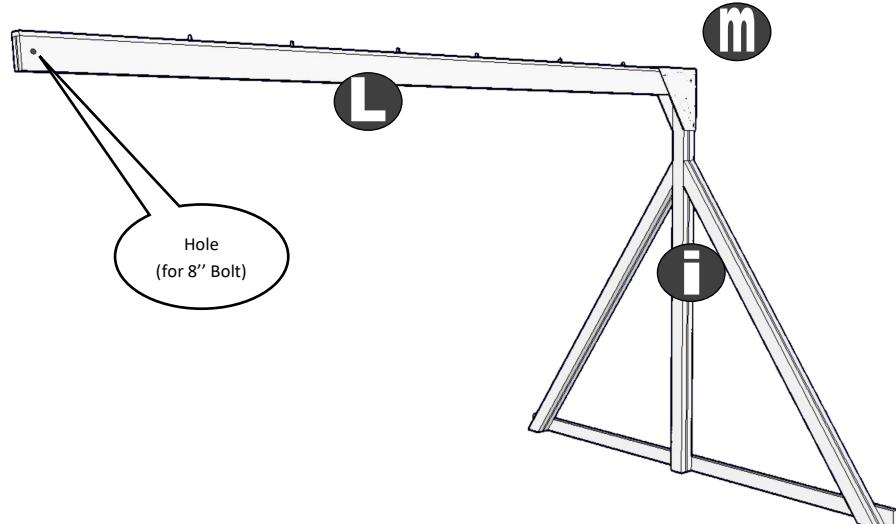
• Swing Beam Assembly / Final Shape

7

• Hardware Needed

L3

3" Lags (8)



- Attach Beam Bracket "m" to end of Swing Beam "L" and fasten with (2)-3" Lags on each side.
- Then Attach Bracket to top of 90" 4x4 Support Post, "I" fasten with (2)-3" Lags on each side.



8

• Hardware Needed

B8

8" Bolt (1)

HW

Hardware Pack

GA

Ground Anchors (4)



- Attach Swing Beam "L" to Tower using 8" Bolt.
- Attach Slide using Hardware Pack.
- Attach Belt Swings and Trapeze Bar.
- Attach Ground Anchors (4)



JDM STRUCTURES
OUTDOORS

General Care & Maintenance

- Clean with dish soap & water (Do not use pressure washer)
- Every 6 months do a full inspection (Make sure all screws & bolts are tight)
- Re-stain every 3 years (re-stain every 2 years if set sits in direct sunlight)



Customer Support

Please watch the instructional video before assembling the playset kit. If you are missing any components or need support, please call **877-536-2276**



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